







LWIR-640

THERMAL IMAGING SOLUTIONS

AMETEK LAND HAS BEEN MANUFACTURING PRECISION MEASURING EQUIPMENT SINCE 1947.

We are specialists in non-contact temperature measurement and combustion monitoring with applications across diverse industries such as steel and glass making, power generation and cement manufacture.

As part of AMETEK Process & Analytical Instruments Division since 2006, our customers benefit from our worldwide AMETEK sales and service team.

WITH INCREASING DEMAND FOR IMPROVED PRODUCT QUALITY AND EFFICIENCY, ENERGY SAVING, PREDICTIVE MAINTENANCE AND EMISSION REDUCTION, THERMAL IMAGING CAMERAS AND SYSTEMS PLAY AN IMPORTANT ROLE IN MODERN AND INDUSTRIAL PROCESSING.

The new LWIR-640 long-wavelength thermal imager builds on more than 20 years of thermal imaging experience, expanding the market-leading range of AMETEK Land temperature measurement solutions.

It provides a full temperature measurement range of -20 to 1000 $^{\circ}\text{C}$ (-4 to 1832 $^{\circ}\text{F})$ in three ranges with a choice of different optics and lenses.

An integrated webserver with multiple I/O options enables the camera to be used autonomously or easily integrated into new or existing process control systems. The webserver provides easy camera access, control and setup, using a standard browser.

The LWIR-640 measures and streams live true-temperature images at up to 60 frames per second, providing high-precision temperature measurements and thermal profiles to continuously control, document, and visualise industrial processes.

INDUSTRIAL THERMAL IMAGING

Designed for use in harsh industrial and environmental conditions, the LWIR-640's smart, Industry 4.0 capabilities, bi-direction digital interfaces and on-board I/O provide reliable and robust, real-time thermographic measurement and imagery in industrial processes.

ADVANCED IMAGE RESOLUTION

The pixel resolution of 640 x 480 pixels and the high thermal resolution deliver uniquely clear and detailed thermal images and videos, at up to 60 Hz frame rate. This unmatched image quality supports highly accurate process visualisation and control.

INNOVATIVE SOFTWARE ANALYSIS

Advanced IMAGEPro image and data processing software offers real-time analysis of thermal images, giving users an exceptional level of understanding and control of their process. It also enables monitoring and configuration of up to 16 imagers.

LWIR-640 is AMETEK Land's smart long-wavelength thermal imaging solution for a range of industrial applications including automation, process control, machine vision, flare stack monitoring, hot spot detection, medical, critical vessel refractory monitoring, petrochemical, and food and mineral processing.

TEMPERATURE RANGE



Optic (HFOV x VFOV)	-20 - 120 °C -4 - 248 °F	0 - 500 °C 32 - 932 °F	100 - 1000 °C 212 - 1832 °F
6° x 4°		V	V
12° x 9°		V	V
25° x 19°	V	V	V
50° x 37°	V	V	V

FIELD OF VIEW LENS OPTION



Distance		1 m			2.5 m			5 m			10 m			15 m	
HFOV x VFOV	Width	Height	IFOV (centre)	Width	Height	IFOV (centre)									
6° x 4°	-	-	-	-	-	-	-	-	-	1.09 m	0.82 m	1.7 mm	1.64 m	1.23 m	2.6 mm
12° x 9°	0.22 m	0.16 m	0.3 mm	0.55 m	0.41 m	0.9 mm	1.10 m	0.82 m	1.7 mm	2.19 m	1.64 m	3.4 mm	3.29 m	2.46 m	5.1 mm
25° x 19°	0.44 m	0.33 m	0.7 mm	1.11 m	0.83 m	1.7 mm	2.22 m	1.66 m	3.5 mm	4.43 m	3.33 m	6.9 mm	6.65 m	4.99 m	10.4 mm
50° x 37°	0.93 m	0.70 m	1.5 mm	2.33 m	1.75 m	3.6 mm	4.66 m	3.50 m	7.3 mm	9.33 m	6.99 m	14.6 mm	13.99 m	10.49 m	21.9 mm



FEATURES & BENEFITS

INDUSTRIAL THERMAL IMAGER - For use in

harsh industrial and environmental conditions, providing continuous reliable temperature measurements

HIGH TEMPERATURE MEASUREMENT ACCURACY & REPEATABILITY -

Unmatched image homogeneity across the entire image

ADVANCED IMAGE RESOLUTION & QUALITY

- High pixel and thermal resolution, providing 640x480 camera pixels and NETD of 40 mK (@ 20 °C) (-20 to 120 °C) 7.5 Hz

EXTENSIVE ACCESSORIES

- Hazardous location and general purpose enclosures for cooling and protection plus further mechanical and electrical accessories available

SPECIFICATION & DESIGN

1: HIGH SPATIAL AND THERMAL RESOLUTION

Providing unmatched image quality for process visualisation and control

2: INTEGRATED WEBSERVER

Allowing easy access for remote configuration, I/O setup and image monitoring setup via web browser

3: SMART FUNCTIONALITY

INDUSTRY

INDUSTRY 4.0 ready for autonomous operation and can be integrated into existing process controls

4: INDUSTRY READY

IP65/NEMA 4 sealing
– industrial enclosure
design. Optional ATEX and
class/division enclosures
available

5: MULTIPLE I/O OPTIONS

On board analog and digital I/O for easy process integration and extended functionality

6: OPTIC OPTIONS & MOTORISED FOCUS

A range of optics (FOV) available, all with remotely accessible motorised focus

TYPICAL APPLICATIONS

Automation Process Control

Machine Vision Flare Stack Monitoring

Hot Spot Detection Medical Imaging

Critical Vessel Refractory Monitoring

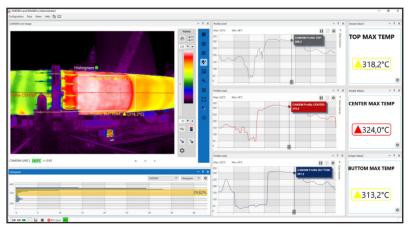
Petrochemical Processing Food and Mineral Processing

IMAGEPRO

The innovative IMAGEPro software is advanced image processing software for controlling, monitoring, analysing and capturing imager data

IMAGEPro is a Windows PC software system that enables custom configuration of LAND imagers and offers advanced analysis and visualisation of temperature data. Free 30-day trial available.

With the ability to monitor and control up to sixteen imagers, IMAGEPro offers real-time analysis for AMETEK Land thermal imagers. It gives users an exceptional level of understanding and control of their process.



MONITORING PROCESSING AND CONTROLLING SOFTWARE



SPECIFICATIONS

IMAGER UNIT

IMAGEN ONLI				
Measurement Range:	-20 - 120 °C / -4 - 248 °F 0 - 500 °C / 32 - 932 °F 100-1000 °C / 212 - 1832 °F			
Pixel Resolution:	640 x 480			
Pixel Size / Pitch:	17 μm			
Spectral Response:	8 to 14 μm			
Max Frame Rate:	60 fps* / 7.5 fps			
Detector:	640 x 480 Uncooled Amorphous Silicon detector			
Optic (HFOV x VFOV):	50° x 37 ° / 25° x 19° / 12° x 9° / 6° x 4°			
Focus Range:	Min 0.3 m to infinity (motorised focus) – (25° & 50°) Min 0.75 m to infinity (motorised focus) – (12°) Min 10 m to infinity (motorised focus) – (6°)			
Accuracy:	1.5 % or 2 °C of reading			
NETD:	40 mK (@ 20 °C) (-20 to 120 °C) 7.5 Hz			
Dimensions:	80 x 80 x 222 mm (max) / 3.14 x 3.14 x 8.7 in (including lens)			
Power Rating:	12 to 24 V DC, +/-10% 12W / IEEE 802.3 at PoE+			
Weight:	1.6 kg / 3.5 lbs			
Ambient Temperature:	-20 to 60 $^{\circ}$ C / -4 to 140 $^{\circ}$ F (0 - 95 $^{\circ}$ humidity, non-condensing)			
Environmental Rating:	IP66/ NEMA 4			
Compliance:	EMC (EN 61326-1)			
CONNECTIVITY AND SERVICES				
Digital Connections:	M12 X coded 8way connector: 10/100/1000 Ethernet & IEEE 802.3 at PoE+			
Analog Connections:	8 pin binder connector: 2pins - 12-24V DC power input 6 pins functions can be assigned to internal image processing algorithms 1 x 4 -20 mA output 1 x 4 -20 mA output OR relay output 1 x 4 -20 mA input OR digital input OR relay output Camera web browser for alignment & internal image processing analog I/O setup			
Signal-LED:	Visible on rear of camera only (not with jacket) 3 x LED - Power / Status, Ethernet Comms & Camera internal temperature			
Service:	Water, instrument air for optional cooling enclosures			
SMART FUNCTIONALITY				
Integrated Webserver:	Remote access via Gbit ethernet interface Integrated webserver provides live thermal image			
Autonomous Operation:	3 ROI's and configuration of integrated I/O's for full autonomous operation			
THERMAL IMAGING PSU MODULE	(UL APPROVED)			
Components & Connections:	Power supply, Gbit Ethernet communications (switch)/ IEEE 802.3 at PoE+, Fibre optic data connection			
Environmental Rating:	IP65 / NEMA 4			
Size:	380 x 380 x 211 mm / 15 x 15 x 8.3 in			
Weight:	15 kg / 33.07 lbs			
UL Approval:	Listed to UL508A & CSA-C22.2 No. E499440			
IMAGE PROCESSING				
Integrated Webserver:	Integrated webserver accessible via standard web browser			
Software:	IMAGEPro, IMAGEPro Application Specific (e.g Asset Monitor)			
Workstation:	PC-Workstation (option)			
Interfacing:	Open Data Interface, Modbus TCP, Moxa I/O unit			
STANDARD ACCESSORIES	- F			
Accessories (optional):	Thermal Imaging PSU Modules (UL Approved), Process Imager Power Supply, Industrial Housing Assembly and Purge, Light Housing with Purge, Cables, Brackets, Blower System, Software and			







www.ametek-land.com



land.enquiry@ametek.com



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